

Lowering SO₂ Additions during Winemaking

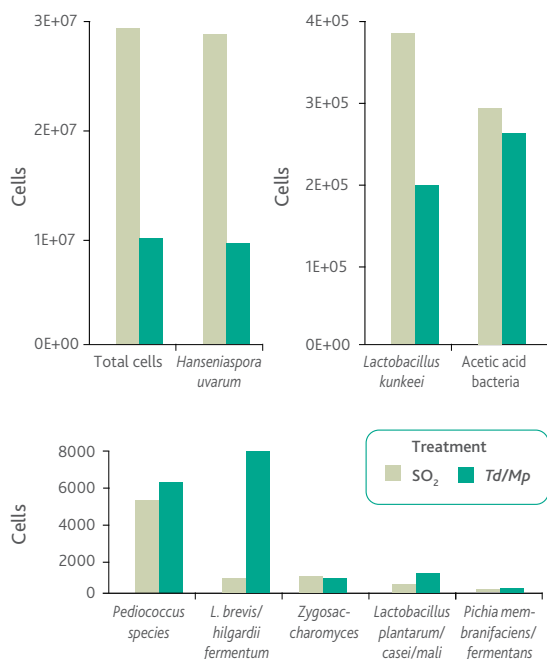
1 Harvest and pre-fermentation

• BIOPROTECTION:

✓ ZYMAFLORE® ÉGIDE^{TDMP}: *Torulaspora delbrueckii* and *Metschnikowia pulcherrima* (with or without rehydration):

- Application on winemaking equipment in contact with grapes (harvesting machines, transportation bins, reception line etc.).
- During grape crushing and vatting (perform a thorough homogenization of the tank once it has been filled).

BIOProtection with ZYMAFLORE® EGIDE^{TDMP} results in superior control of spoilage microorganisms compared to the standard SO₂ addition.

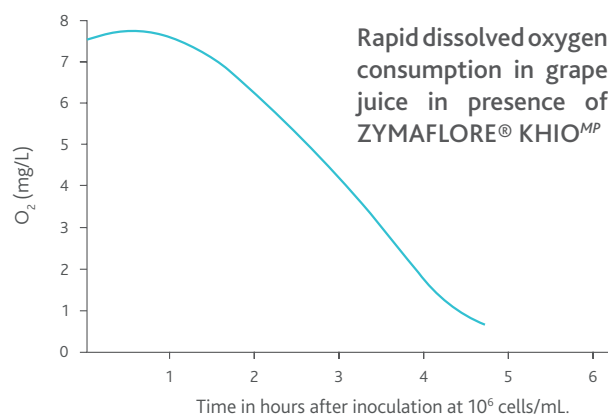


The dose of ZYMAFLORE® ÉGIDE^{TDMP} and ZYMAFLORE® KHIO^{MP} should be adjusted depending on the duration and the temperature of the pre-fermentation phase, and the microbial pressure::

- ~ Maximum dose is recommended in case of low temperatures and strong microbial pressure.
- ~ Lower doses for long pre-fermentation phases at milder temperatures.

✓ ZYMAFLORE® KHIO^{MP}: *Metschnikowia pulcherrima* strain (with or without rehydration):

- Protection from oxidation due to dissolved oxygen consumption.
- Control of the indigenous potentially detrimental microbiota.
- Particularly adapted for BIOProtection of grape must and juices long pre-fermentative stages at low temperatures



PRECAUTIONS TO TAKE

- Optimal sanitary state of the grapes.
- Temperature control (lower temperatures preferred).
- Avoid berry crushing/bruising.
- Ensure maximum hygiene in the cellar.
- Protect all tanks with inert gas.



BIOPROTECTION: ENOLOGICAL GOALS

- ✓ Control of the indigenous microflora:
 - Colonization of the equipment and grape juice/must with selected non-*Saccharomyces* yeasts.
 - Inhibited development of spoilage microorganisms.
- ✓ Protection against oxidation:
 - Rapid dissolved oxygen consumption by ZYMAFLORE® KHIO^{MP}.

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2 Grape Processing & Fermentation



● ENZYME ADDITION:

- ✓ Choose an enzyme according to the desired wine style.
 - For fast juice clarification with white & rosé must, use **LAFAZYM® CL** or **LAFASE® XL EXTRACTION**.
 - For fast color and tannin extraction in red must and better settling post fermentation, use **LAFASE® FRUIT**, **LAFASE® HE GRAND CRU**, or **LAFASE® XL EXTRACTION**.

PRECAUTIONS TO TAKE

- Manage temperature carefully.
- Conduct strict cellar hygiene.
- Protect tanks with inert gas before AF.
- Minimize wine movement.

● TANNIN ADDITION TO RED GRAPES:

- ✓ Using **TANIN GALALCOOL®** for whites, and **TANIN VR SUPRA®** or **VR SUPRA® ELEGANCE** for reds can replace traditionally used SO₂ for anti-oxidation activity. Tannins are especially important in the case of rot and subsequent laccase activity.

● ADJUST ACIDITY:

- ✓ Acidulate must or juice to lower pH and limit the growth of spoilage microorganisms.

● ACTIVE DRY YEAST:

- ✓ Select strains producing low SO₂.
- ✓ **ZYMAFLORE® XPURE**.
 - For highly aromatic red wines, with black fruit aromas, release of Hsp12 and very low SO₂ production.
- ✓ **ZYMAFLORE® XORIGIN**.
 - For elegant and balanced white and rosé wines, respect of the varietal character and terroir.

Add **NOBILE® FRESH GRANULAR 24M (2 g/L)**

- Enhances complexity and roundness, preserving the fruit – can be used during fermentation phases.

● FINING OF WHITE AND ROSÉ MUST DURING FERMENTATION:

- ✓ Remove oxidizable phenolics to prevent browning or pinking of wine during aging and preserve aromatic potential.
- ✓ **POLYMUST® PRESS** (300 – 500 ppm)
 - PVPP, Vegetable Protein (patatin), & bentonite, non-allergenic, GMO-free.
- ✓ **VEGECOLL®** (20 – 100 ppm)
 - Vegetable Protein (patatin), non - allergenic, GMO-free.

● ADDITION OF GLUTATHIONE:

- ✓ **FRESHAROM®** provides glutathione, a powerful anti-oxidant for whites and rosé wines (200-300 ppm).



ENOLOGICAL GOALS

- Protection against oxidation. Use inert gas cover for all juice and wine movements.
- Color extraction and protection with reds.
- White/Rosé juice clarification and fining.
- Excellent oxygen/aeration management.
- Minimize the time gap between AF - MLF to avoid undesirable microbial proliferation.

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● **CO - INOCULATION OR SEQUENTIAL INOCULATION WITH *CENOCOCCUS AENI*:**

✓ LACTOENOS® 450 PREAC or LACTOENOS® B7 DIRECT

- Bacteria highly effective for direct inoculation, active over a wide pH, alcohol, and temperature range.

3 Aging in Cellar

● **PROTECT WINES FROM OXYGEN:**

Slow down oxygen consumption in the wine with POWERLEES® LIFE:

- Yeast-derived rich in reducing compounds (additions of 10 to 20 ppm every month or for each transfer, along the entire ageing period).

● **TANNIN ADDITIONS – PROTECT WINES FROM OXYGEN:**

✓ QUERTANIN® Range (additions of 10 to 20 ppm every month, during the entire aging period).

- TANFRESH® specifically formulated for white and rosé wines. Dosage: 10 - 30 ppm.

● **MICROBIAL CONTROL – PROTECT WINES FROM MICROBIAL SPOILAGE:**

Preventive treatments

✓ MICROCONTROL® (100 ppm)

- Chitosan and inactivated yeasts.
- Reduces the overall pressure of spoilage microorganisms (yeasts and bacteria).

Curative or Preventive treatments

✓ OENOBRETT® (100 ppm) or OENOBRETT ORG (100ppm)

- OENOBRETT® is Chitosan and β -glucosidase enzyme.
- OENOBRETT ORG® is 100% chitosan.
- Both products can decrease spoilage organisms such as *Brettanomyces*.

● **PREPARE WINE FOR EARLY BOTTLING - BUILD MOUTHFEEL AND FINESSE:**

✓ POWERLEES® ROUGE (200 ppm)

- Specific formulation of inactive yeast and β -glucanase used for wine fining and building mid-palate weight and sweetness perception in the wine. Use during fermentation or aging on all wine types.

✓ MANNOFEEL® (30 - 150 mL/hL)

- Mannoprotein in liquid form for smoothing tannins or astringency and building mid-palate weight.
- Can be used during aging or just before bottling on all wine types.



PRECAUTIONS TO TAKE

- Implement thorough wine chemistry analysis on regular basis with a close watch on VA numbers.
- Taste wines often watching for signs of oxidation.
- Limit wine transfers to the minimum possible.
- Constant wine protection with inert gas.
- Regular topping program for cooperage and tanks.



ENOLOGICAL GOALS

- Excellent oxygen management.
- Microbiological control and management.
- Shape wine to be ready for bottling early.
- Fining treatments, clean racking, mannoprotein additions.
- Consider early bottling and commercial release of the wine.